

# Icemaster G40 Fan Maintenance

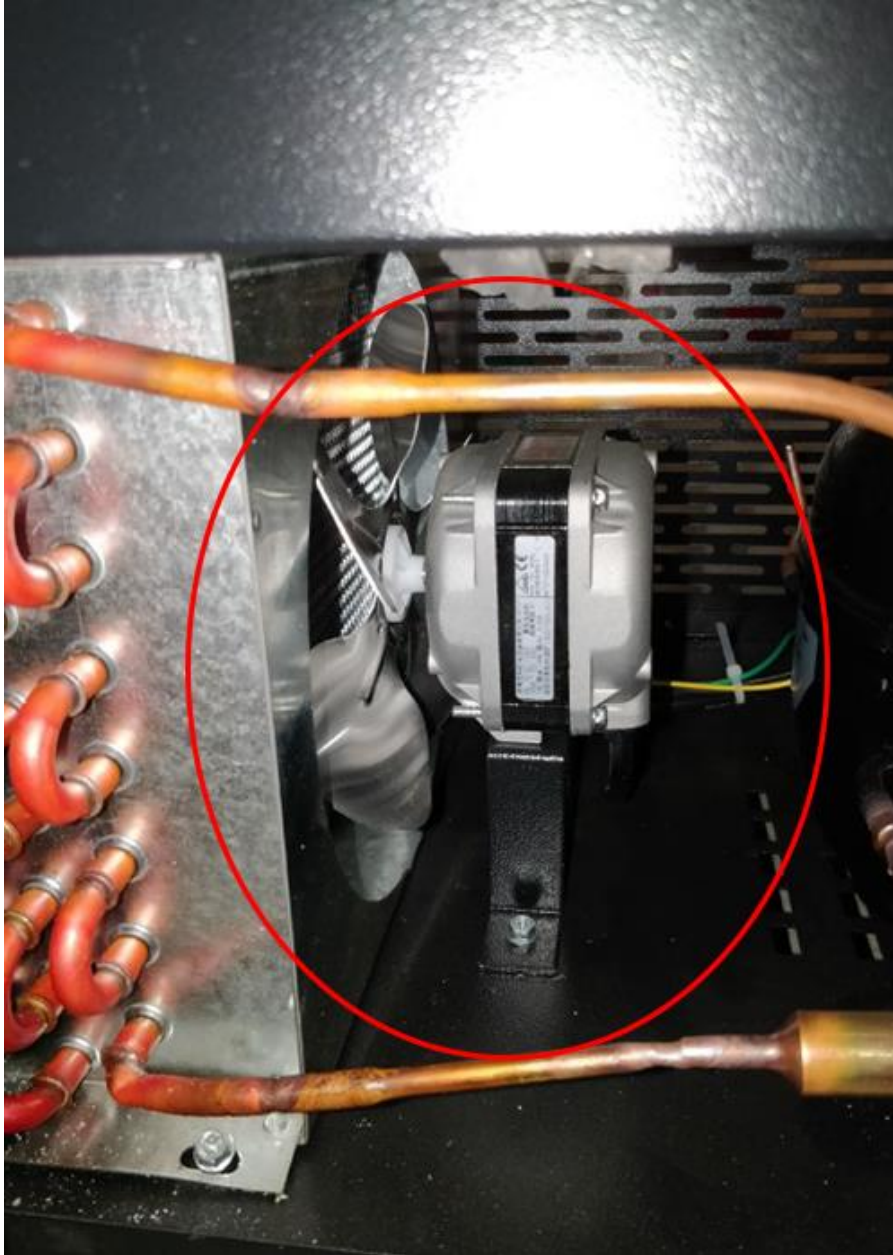


Step 1:  
Remove the 5 bolts holding the lower side wall.

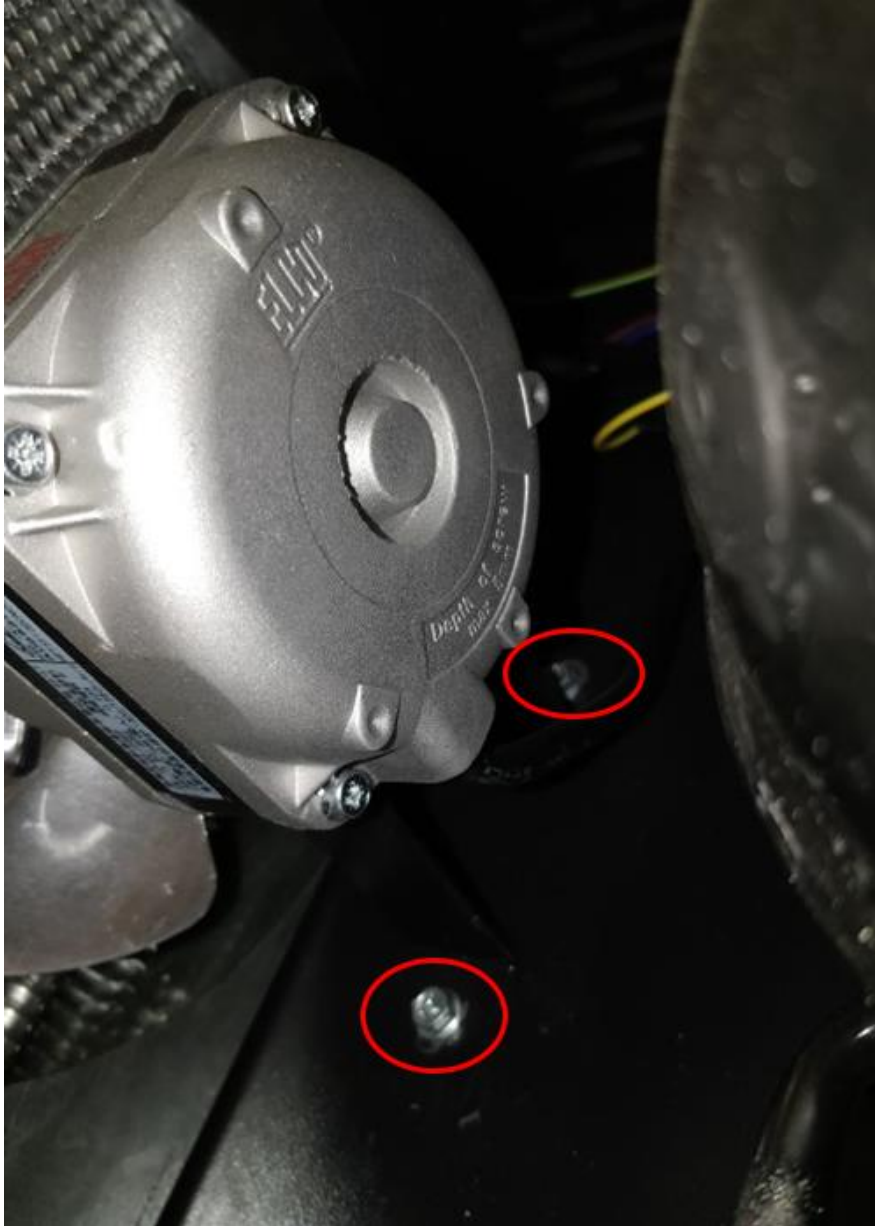
You can go from either side, depending on your model / where the fans cords are located.



Step 2:  
Remove the side plate and sit it to the side.

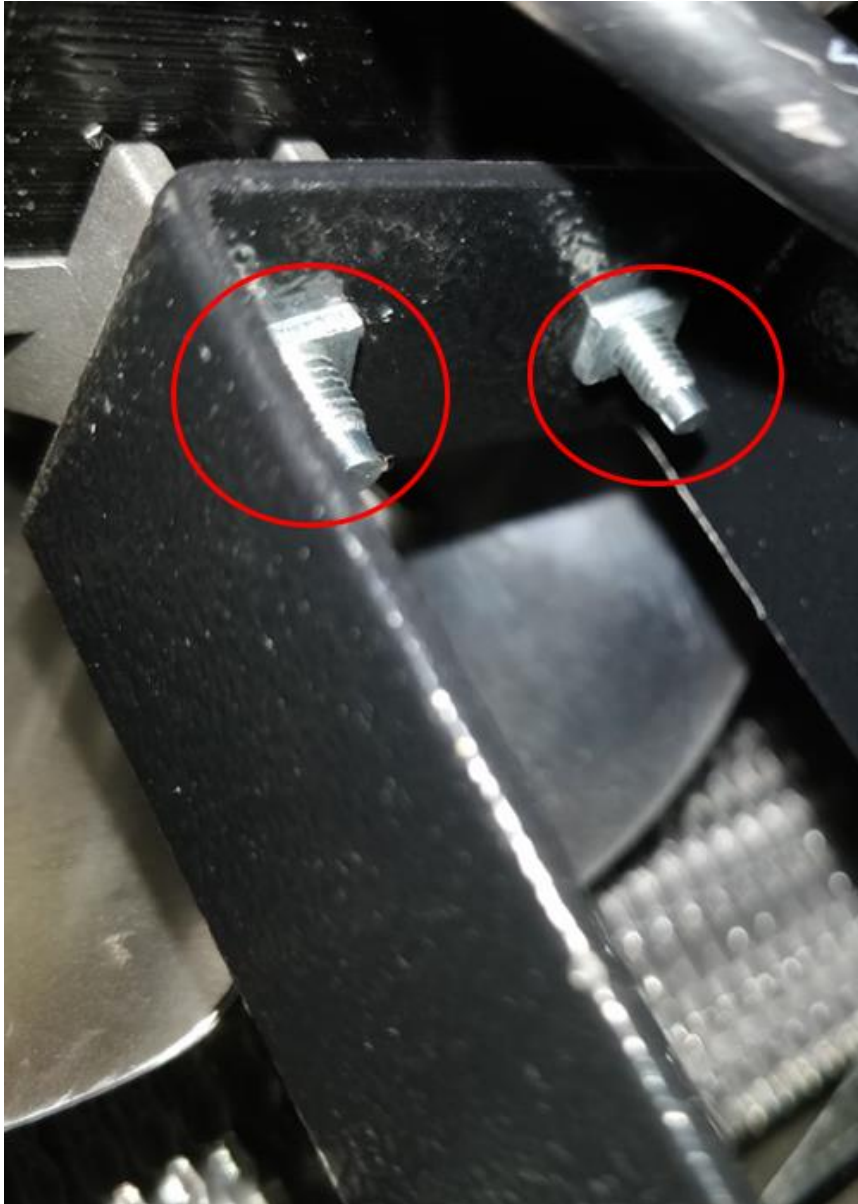


Step 4:  
Locate the fan.



Step 4:  
Remove the x2 fan mounting  
bracket bolts.

Skip to Step 5 if you are confident  
you can reach the underside bolts in  
step 5.



**Step 5:**

Once the fan has been successfully unmounted by the holding bracket bolts. You will notice two underside bolts holding the fan onto the bracket.

These screws may have come loose in transit. They will require a tighten and then the unit put back together in the reverse step order.